

6.35

ALARM 950

(BLOWN FUSE)

950 : The +24E fuse has blown.

Cause and corrective action

An overcurrent has flowed through the +24E line, which is a 24V line used for the I/O printed-circuit board and machine power magnetics circuit.

There may be a short circuit between the 24V line and 0V in the machine or I/O cable. After removing the cause, replace fuse in the power supply unit.