

## 8.29 ALARM 751,761 (SPINDLE ALARM)

With serial spindle system, an alarm on the spindle unit is informed to the CNC.

751 ( Alarm detection by 1st spindle )

761( Alarm detection by 2nd spindle )

The alarm contents is displayed by AL-xx on the display of spindle amp.

Refer to appendix B.3 or B.4 for the contents.

The CNC holds an alarm number display (AL-xx).

- **Point**

This alarm informs of trouble of spindle control unit.

Repair the spindle side by the method of remedy for each alarm.

- **Causes and Remedies**

Refer to Appendix B.3 or B.4 for details.