

8.34 ALARM 924 (SERVO MODULE MOUNTING ERROR)

The digital servo module is not mounted.

CAUTION

This alarm may not occur during normal operation.
This alarm may be generated when a PCB is changed for maintenance.

• Causes and remedies

Check installation of servo module on main CPU or option 2 board.
For location of servo module, refer to an installation diagram of alarm 920 and 922.

<Series 16/18 Main CPU board>

1st to 4th axis servo module

(A20B-2902-0070 or A20B-2902-0061)

<Option 2 board>

5th to 8th axis servo module

(A20B-2902-0070 or A20B-2902-0061)

Unless these boards are mounted correctly, if this alarm still generates, change main CPU board, option 2 board and/ or servo module.

• Kinds of servo module

A20B-2902-0070 Standard

A20B-2902-0061 For Learning control