

6.18 ALARM 404 AND 405 (*DRDY SIGNAL TURNED ON)

- **Alarm 404**

DRDY signal is turned on before MCON signal is turned on. Or DRDY is not turned off after MCON signal is turned off.

[Causes]

- 1 Servo amplifier is faulty.
- 2 Between servo amplifier and axis card is faulty.
- 3 Axis card is faulty.

- **Alarm 405 (Reference position return is abnormal)**

The grid signal is not turned on when the automatic reference position return by G28 is completed.

[Causes]

Axis card is faulty.