

6.13**ALARM 3n1 TO 3n6
(ABSOLUTE PULSE
CODER IS FAULTY)**

Absolute pulse coder, cable or servo module is faulty.

Countermeasures

- 1 Joggle the feedback cable leading from the servo motor to the axis card.
Note whether an alarm occurs. If an alarm occurs, replace the cable.
- 2 Replace the axis cable.