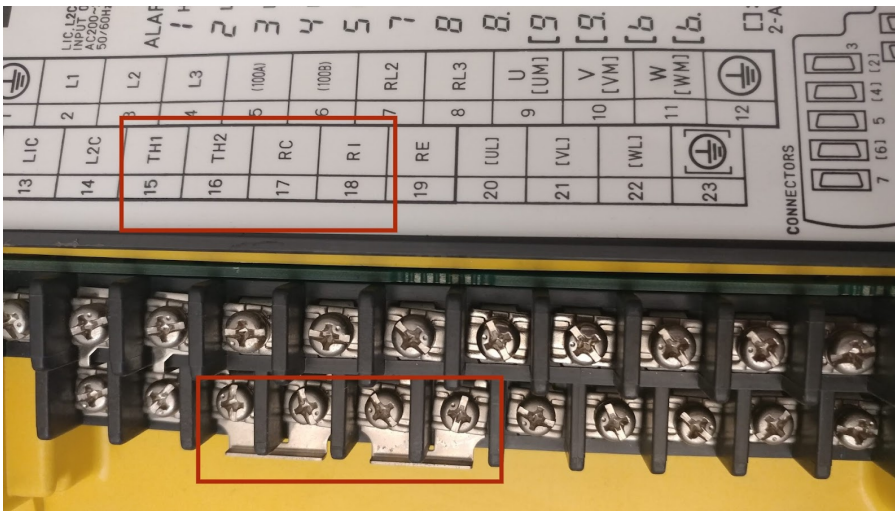


(1) If you are replacing your A06B-6066-Hxxx unit with A06B-6090-Hxxx, the first thing you will notice is that there are small "dip switches" on the 6090 but not on the 6066. These settings have been pre-set.

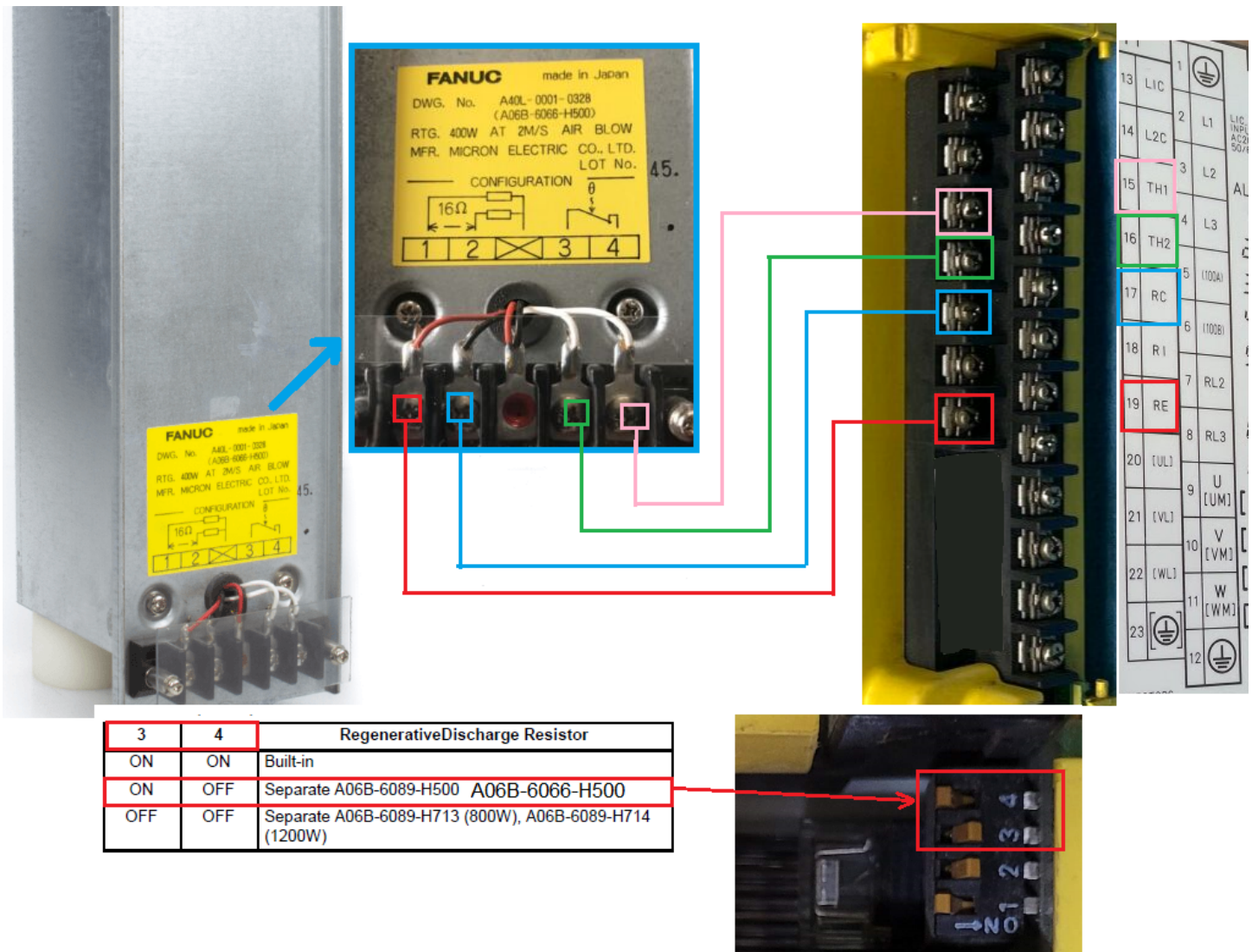
(2) Please mark all the wires (and take a picture) before disconnecting them to remove the original unit.

(3) Please pay particular attention to metal jumpers on the terminal block. If your original 6066 unit has any wires (not jumpers as shown) connected to TH1, TH2, RC, R1, or GOTO Step (4)



(4) Please take pictures and label the wires carefully before removing them. Follow the wires connected to TH1, TH2, RC, and R1 and you will see an external discharge. The part number should be either A06B-6066-H500 or A06B-6089-H500. Connect the wires

carefully and set the jumpers 3 & 4 as per the following diagram.



(5) If the motor vibrates at power on with the new unit, please reduce (usually cut the parameter setting in half) parameter 2021 for the axis that vibrates. Please contact us at service@kfasllc.com if you have any questions.